PID DATA

TIME 1551 DATE 25 07 00

3. TABLE NR

1. NSN/PGC 2840 00 123 6708

2. LINE NR

001 PLATE, POSITIONING, TURBINE STATOR

002 UNITED TECHNOLOGIES CORP.

003 PRATT AND WHITNEY AIRCRAFT -- CAGE 77445

004 DWG 747651; REV.'B' DTD 10-09-78

005 P/N 747651

006 APPROVED SOURCE(S):

007 THE PURDY CORP. -- CAGE 15152

XXX

XXX

4. ORC LBG 5. LC/DTE 00040

USTP52-82 MORE DATA FOLLOWS
ENTER DATA OR NEW VERB AND DEPRESS ENTER KEY

TIME 1453 DATE 25 07 00

1. NSN/PGC 2840 00 123 6708

2. LINE NR

PID DATA

3. TABLE NR

008

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AE003

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011 NADEP-FAT REQUIREMENTS: CDRL'S & PRODUCTION LOT

012 SAMPLING APPLY. SEE QAS FOLDER FOR REQUIREMENTS.

XXX

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4. ORC LBG 5. LC/DTE 00040

USTP52-82 END OF DATA ENTER DATA OR NEW VERB AND DEPRESS ENTER KEY OR DEPRESS ENTER KEY TO RETURN TO PREVIOUS INPUT FORMAT

NIIN: 001236708 VERSION: 001 ITEM NAME: PLATE, POSITIONING

PAGE 1 MAY 06, 1997

1. SCOPE

- 1.1 Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with <PRATT & WHITNEY> drawing number (<77445>) <747651> , Revision and all details and specifications referenced
- 1.2 Unless expressly provided for elsewhere in this clause, equipment such as fixtures, jigs, dies, patterns, mylars, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing the subject item(s) will not be provided by the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.
- 1.3 The use of MIL-W-81381 wire in any item to be delivered under this procurement is prohibited. The foregoing prohibition applies notwithstanding any reference to MIL-W-81381 wire that may be made in any of the drawings or specifications for this procurement. MIL-W-22759 series wire shall be used in lieu of MIL-W-81381 wire, in any place the Procuring Contracting Officer.
- 1.4 If MIL-STD-454 is referenced in the drawings or in the specification, the contractor is expected to show compliance with MIL-STD-2000A. Personnel performing tasks in accordance with MIL-STD-2000A shall be trained and certified as requried by MIL-STD-2000A paragraph 5.1.4.
- 1.5 . Markings shall be in accordance with MIL-STD-130, Revision $\langle H \rangle$, paragraphs 5.3.3 (a), (b), (c) and (g). Method and location shall be in accordance with drawing.
- 1.6. The contractor shall include on the detailed process/operation sheets developed, (1) all in house manufacturing processes and (2) the identity of all manufacturing sources performing processes/operations outside their facility. These sheets shall not be revised or altered after the successful completion of First Article or the Basic Design Engineering activity, via the PCO.
- 1.7 . The Inspection Method Sheets which list the characteristics of each item produced under the contract shall have serial number traceability to the raw material, casting, or forging.
- 2. APPLICABLE DOCUMENTS

2.1

DRAWING NO.

CAGE REV DOC TYPE DISTR CD

747651 77445 B

3. REQUIREMENTS - NOT APPLICABLE

4. QUALITY ASSURANCE

FIRST ARTICLE INSPECTION/TEST CRITERIA

- 4.1 . The tests to be performed under the First Article approval clause (FAR #52.209-4) of the contract are listed below.
- 4.1.1 . Workmanship
 First Article(s) shall be inspected to determine that general workmanship is of acceptable aircraft quality.
- 4.1.2 . Dimensional test (special) APPLIES>
- 4.1.3 . Requirements of: <N/A>
- 4.1.4 . Form <APPLIES>
- 4.1.5 . Fit <a h
- 4.1.6 . Function <N/A>
- 4.1.7 . Compliance with drawing ($\langle 77445 \rangle$) $\langle 747651 \rangle$

, Revision (B)

and specifications referenced

4.2 . In addition to the above tests, the First Article(s) to be delivered hereunder shall also be subjected to those tests which will demonstrate that the article(s) comply with contract requirements.

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- 4.3 . The contractor shall be responsible for providing the necessary parts and repair of the First Article
- The cost of the Government testing effort set forth in this solicitation is estimated to be # <1,000.00> for the first article testing. This cost factor will be added, for solicitation purposes, to the price of all offerors
- 4.5 Review documentation as provided under $|{\tt DD}|$ 1423 requirements.
- 4.6 Unless otherwise provided for in the contract, sample(s) shall be returned to the contractor and may be considered as production items under the contract provided the sample(s) can be refurbished to ready for issue condition and provided the sample(s) have inspection approval of the cognizant DCMAO QAR. Sample(s) may be shipped as production items only after all other units required under the contract have been produced and are ready for
- 4.7 FIRST ARTICLE TEST NOTIFICATION OF SHIPMENT FOR GOVERNMENT TESTING

Fourteen (14) days prior to shipment of First Article Sample(s), the contractor shall notify the designated test facility in writing of the anticipated shipping date, with an information copy to the PCO, Naval Inventory Control inspection of test sample(s) by the CAN/ORD

Upon shipment of First Article Sample(s), twp (2) copies of the Material Inspection and Receiving Report (DD Form 250) bearing the QAR's signature and indication of preliminary inspection shall be forwarded to the NAVICP code cited be clearly marked: "DO NOT OPEN IN MAILROOM", Within <90> days after receipt of sample(s), the test site shall the NAVICP code cited in Block 10.a of the SF33.

- 4.8 . FAR 52.209-4 applies.
- (A) The contractors shall deliver <2> units(s) of the following CAGE (<77445>) Part number <747651> , Revision <NAVAL AVIATION DEPOT ATTN: JAMES SCOTT, CODE 7220 NAS JACKSONVILLE, FL 32212>

Marking of test sample(s) shipping container shall be as follows, citing this contract number: "FOR FIRST ARTICLE TESTING. NOT RFI MATERIAL. DO NOT TAKE UP IN STOCK. CONTRACT NUMBER:

For First Article Test, the shipping documentation shall contain this contract number and the lot/item identification. The characteristics that the First Article must meet and the testing requirements are specified

- (B) Within <120> calendar days after the Government receives the First Article, the contracting officer shall notify the contractor, in writing, of the conditional approval, approval, or disapproval of the First Article. The notice of conditional approval or approval shall not relieve the contractor from complying with all requirements of the specifications and all other terms and conditions of this contract. A notice of conditional approval shall state any further action required of the contractor. A notice of disapproval shall cite reasons for disapproval.
- (C) If the First Article is disapproved, the contractor, upon Government request, shall submit an additional First Article for testing. After each request, the contractor shall make any necessary changes, modifications, or repairs to the First Article or select another First Article for testing. All costs related to these tests are to be borne by the contractor, including any and all costs for additional tests following a disapproval. The contractor shall submit an additional first article to the foregreent under the terms and conditions and within the time specified by the contractor, including any and all costs for additional tests following a disapproval. The contractor shall furnish any additional First Article to the Government under the terms and conditions and within the time specified by the Government. The Government shall act on this first article within the time limit specified in paragraph (B) of the delivery schedule or for any additional costs to the Government related to these test.
- (D) If the contractor fails to deliver any First Article on time, or the contracting officer disapproves any First Article, the contractor shall be deemed to have failed to make delivery within the meaning of the default clause of
- (E) Unless otherwise provided in the contract, the contractor -
- (1) May deliver the approved First Article as a part of the contract quantity, provided it meets all contract requirements for acceptance and was not consumed or destroyed in testing; and
- (2) Shall remove and dispose of any First Article from the Government test facility at the contractor's expense
- (F) If the Government does not act within the time specified in paragraph (B) or (C) above, the contracting officer shall, upon timely written request from the contractor, equitably adjust under the changes clause of this contract the delivery or performance dates and/or the contract price, and any other contractual term affected by the delay.

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(G) The contractor is responsible for providing operating and maintenance instructions, spare parts support, and

- (H) Before First Article approval, the acquisition of materials or components for, or the commencement of production of, the balance of the contract quantity is at the sole risk of the contractor. Before First Article approval, the costs thereof shall not be allocable to this contract for (1) progress payments, or (2) termination settlements if the contract is terminated for the convenience of the Government.
- (I) The contractor shall produce both the First Article and the production quantity at the same facility and shall
- (K) The contractor shall provide specific written notification to the procuring contracting officer informing him of the shipment of any article(s) furnished in accordance with this clause. Such notification must be addressed to the attention of the Naval Inventory Control Point (NAVICP) code specified in Block 10.a of the SF33, with copy to the testing activity. Failure to provide such notification shall excuse the Government from any delay in performing

GOVERNMENT PRODUCTION LOT SAMPLE TEST REQUIREMENTS

- 4.9 . The tests to be performed under the production lot sample testing provisions of the contract are as follows:

Production lot sample(s) shall be inspected to determine the general workmanship is of acceptable aircraft quality.

Production lot sample(s) shall be inspected to determine compliance with applicable drawings and/or specifications.

4.9.3 Form **<APPLIES>**

4.9.4 Fit <APPLIES>

4.9.5 Function <N/A>

4.9.6 Requirement of:

(N/A>

- 4.10 In addition to the above tests, the production lot sample(s) to be delivered hereunder shall also be subjected to those tests which will demonstrate that sample(s) comply with contract requirements.
- 4.11 The contractor will be responsible for providing necessary parts and repair of the production lot sample(s)
- 4.12 The cost of the Government testing effort set forth in this solicitation is estimated to be \pm <1,000.00> for each lot of production lot testing. This cost factor will be added, for solicitation purposes, to the price of all
- 4.13 Unless otherwise provided for in the contract, sample(s) shall be returned to the contractor and may be considered as production items under the contract provided the sample(s) can be refurbished to Ready For Issue considered as production items under the contract provided the sample(s) can be returnished to Ready for issue condition and provided the sample(s) have inspection approval of the cognizant DCMAO QAR. Sample(s) may be shipped as production items only after all other units required under the contract have been produced and are ready for
- 4.14 NOTIFICATION OF SHIPMENT FOR GOVERNMENT TESTING

Fourteen (14) days prior to shipment of Production Lot Sample(s), the contractor shall notify the designated test facility, in writing, of the anticipated shipping date, with an information copy to the PCO, Naval Inventory Control Point, ATTN: (See Block 10.a. of the SF33 for name and code), with duplicate copies to NAVICP Code <0733> and to the designated testing facility. The envelope shall be clearly marked: "DO NOT OPEN IN MAILROOM"

Within <90> days after receipt of sample(s), the test site shall complete testing evaluation and submit two (2) copies of their test report with conclusions and recommendations to NAVICP Code (See Block 10.a of SF33 for name and

- 4.15 GOVERNMENT PRODUCTION LOT SAMPLE TESTING REQUIREMENTS
- (A) The production lot sample(s) shall be <2> selected at random by the cognizant Government inspector (DCMAO/QAR). Such sample(s) shall be submitted via the cognizant Government inspector. All transportation charges prepaid by the contractor. Ship to CNAVAL AVIATION DEPOT ATTN: JAMES SCOTT, CODE 7220

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NAS JACKSONVILLE, FL 32212>
The samples shall be identified by contract number and lot number and shall be clearly marked as follows: NOT RFI MATERIAL DO NOT TAKE UP IN STOCK

- (B) Such samples shall be delivered to the testing facility in sufficient time prior to the delivery date of the production articles to allow a <120> day period for testing by the laboratory and written netification by the contracting officer of the approval, conditional approval or disapproval of the samples. Within (90) days of the receipt of the samples, the testing facility shall notify the contracting officer, Naval Inventory Control Point, ATTN: (See Block 10 of SF33 for name and code) of the results of the testing, together with a recommendation for
- (C) In the event the contractor does not receive written notification of approval, conditional approval or disapproval of the samples for a particular production lot within <120> days from their submission for such testing, the contract delivery schedule shall be equitably adjusted as necessary.
- (D) If the contractor fails to deliver any production lot samples for testing within the time or times specified, or make delivery within the meaning of the default clause of this contract, and this contract shall be subject to
- (E) In order for a production lot to be acceptable, all samples representative of the lot must pass all of the contract requirements. In the event a sample fails to pass such requirements, the lot will be rejected. In such event, the Government may, at its option and at no additional cost to the Government, (I) terminate all or any portion of this contract for default, (II) require the manufacture of a new production lot, or a rework of the rejected production lot if the means and procedures proposed by the contractor for rework are acceptable to the Government, or (III) require the submission of additional samples for test. The foregoing procedures shall apply to new or reworked production lots in the same way as they did to the original production lot.
- (F) For each additional sample or each resubmission of a modified sample which the contractor is required to submit for approval hereunder as a result of the failure of a previous sample to conform to the requirements of the for approval nereunder as a result of the latture of a previous sample to conform to the requirements of the specifications, the contractor shall pay to the Government the costs of reinspection, shipping, examination and retesting by the Government, and the contractor and his sureties (if any) shall be liable for the amount of such
- (G) All transportation charges incurred in the submission and return of any production lot sample shall be borne by
- (H) Nothing contained in the foregoing provisions of this clause, and no action of the Government in accordance herewith, shall in any way prejudice the right of the Government under the clause of this contract entitled Default.
- 4.16 . Mandatory Inspection Requirements:

100% Procurement Contracting Officer (PCO) mandatory inspection is required and shall be accomplished at source under the surveillance and final approval of the cognizant DCMAO Quality Assurance Representative (QAR).

During production, mandatory inspection is required to be accomplished by the contractor as follows:

- A. Level of Inspection (LOI).
- 1. Critical characteristics: 100% inspection shall apply.
 2. Major and Minor characteristics: LOI shall be in accordance with a the QAR. sampling plan acceptable to
 - B. Critical characteristics:
- SURFACES E AND F PARALLEL TO SURFACE A WITHIN .002
- 2. 27.639-27633 DIA DATUM -B-
- 3. .408-.404 94 SLOTS EQ SP TRUE POSITION RELATIVE TO A AND B AT MAXIMUM M ATERIAL CONDITION TO BE WITHIN .004 TOTAL
- 4. 32 SURFACE FINISH "MARKED" MOD R DO NOT STAMP OR PPRESS VIEW "J">
- C. Major and Minor characteristics 1. Shall be defined by the contractor subject to QAR concurrence, and associated specifications. unless defined on applicable drawings
- Quality/Inspection Requirements The following quality/inspection requirements apply: MIL-I-45208A and paragraphs 3.1-3.5, 5.1-5.2, 6.1-6.2 of MIL-Q-9858.
- PACKAGING- MIL-STD 2073 PACKAGING APPLIES AS FOUND ELSEWHERE IN THE SCHEDULE
- 6. NOTES NOT APPLICABLE

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INSTRUCTIONS FOR COMPLETING DD FORM 1423

(See DoD 5010. 12-M for detailed instructions.)

FOR GOVERNMENT PERSONNEL

- Item A. Self-explanatory
- Item B. Self-explanatory
- Item C. Mark (X) appropriate category: TDP Technical Data Package; TM Technical Manual; Other other category of data, such as "Provisioning," "Configuration Management", etc.
- Item D. Enter name of system/item being acquired that data will support
- Item E. Self-explanatory (to be filled in after contract award).
- Item F. Self-explanatory (to be filled in after contract award).
- Item G. Signature of preparer of CDRL.
- Item H. Date CDRL was prepared.
- Item I. Signature of CDRL approval authority.
- Item J. Date CDRL was approved.
- Item 1. See Dod FAR Supplement Subpart 4.71 for proper numbering.
- Item 2. Enter title as it appears on data acquisition document cited in Item 4.
- Item 3. Enter subtitle of data item for further definition of data item (optional entry).
- Item 4. Enter Data Item Description (DID) number, military specification number, or military standard number listed in DoD 5010.12-1 (AMSDL), or one-time DID number, that defines data content and format requirements.
- Item 5. Enter reference to tasking in contract that generates requirement for the data item (e.g., Statement of Work paragraph number).
- Item 6. Enter technical office responsible for ensuring adequacy of the data item.
- Item 7. Specify requirement for inspection/acceptance of the data item by the Government.
- Item 8. Specify requirement for approval of a draft before preparation of the final data item.
- Item 9. For technical data, specify requirement for contractor to mark the appropriate distribution statement on the data (ref. DoD 5230.24).
- Item 10. Specify number of times data items are to be delivered.
- Item 11. Specify as-of date of data item, when applicable.
- Item 12. Specify when first submittal is required.
- Item 13. Specify when subsequent submittals are required, when applicable.
- Item 14. Enter addresses and number of draft/final copies to be delivered to each addressee. Explain reproducible copies in Item 18.
- Item 15. Enter total number of draft/final copies to be delivered.
- Item 15. Use for additional/clarifying information for Items 1 through 15. Examples are: Tailoring of documents cited in Item 4; Clarification of submittal dates in Items 12 and 13; Explanation of reproducible copies in Item 14,; Desired medium for delivery of the data item.

FOR THE CONTRACTOR

- Item 17. Specify appropriate price group from one of the following groups of affort in developing estimated prices for each data item listed on the DD Form 1423.
- b. Group 1. Definition Data which is not otherwise essential to the contractor's performance of the primary contracted effort (production, development, testing, and administration) but which is required by DD Form 1423.
- Estimated Price Costs to be included under Group I are those applicable to preparing and assembling the data item in conformance with Government requirements, and the administration and to the Government.
- b. Group II. Definition Data which is essential to theperformance of the primary contracted effort but the contractor is required to perform additional work to conform to Government requirements with regard to depth of content, format, frequency of submittal, preparation, control, or quality of the data item.
- Estimated Price Costs to be included under Group II are those incurred over and above the cost of the essentialdata item without conforming to Government requirements, and the administrative and other expenses related to reproducing and delivering such data item to the Government.
- c. Group III. Definition Data which the contractor must develop for his internal use in performance of the primary contracted effort and does not require any substantial change to conform to Government requirements with regard to depth of content, format, frequency of submittal, preparation, control, and quality of the data item.
- Estimated Price Costs to be included under Group III are the administrative and other expenses related to reproducing and delivering such data item to the Government.
- d. Group IV. Definition Data which is developed by the contractor as part of his normal operating procedures and his effort in supplying these data to the Government is minimal.
- Estimated Price Group IV items should normally be shown on the DD Form 1423 at no cost.
- Item 18. For each data item, enter an amount equal to that portion of the total price which is estimated to be attributable to the production or development for the Government of that item of data. These estimated data prices shall be developed only from those costs which will be incurred as a direct result of the requirements to supply the data, over and above those costs which would otherwise be incurred in performance of the contract if no data were required. The estimated data prices shall not include any amount for rights in data. The Government's right to use the data shall be governed by the pertinent provisions of the contract.